

FIG. 2C



FIG. 2D

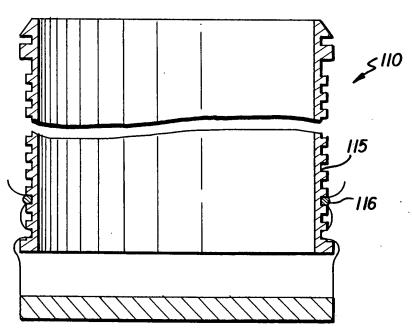
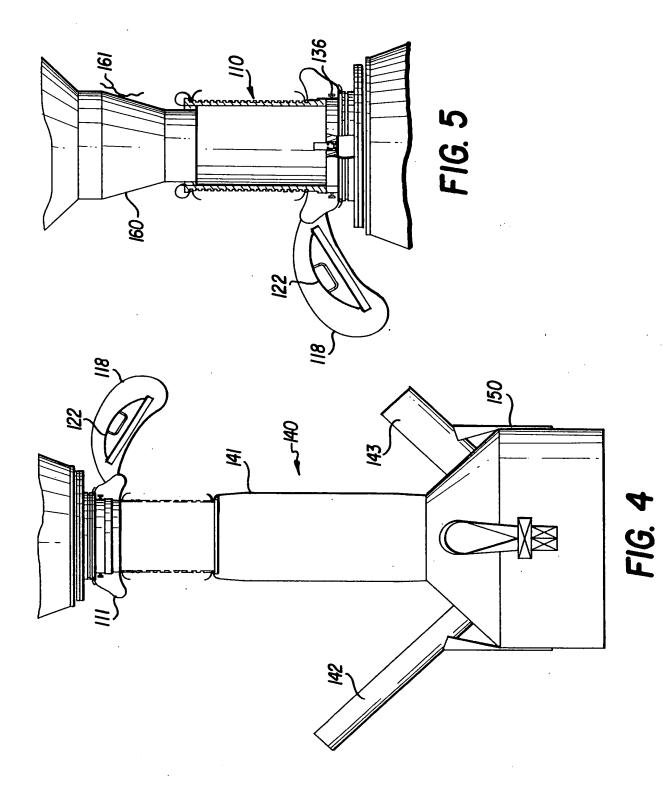
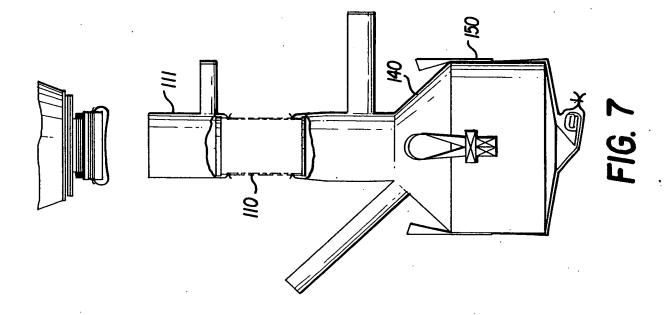
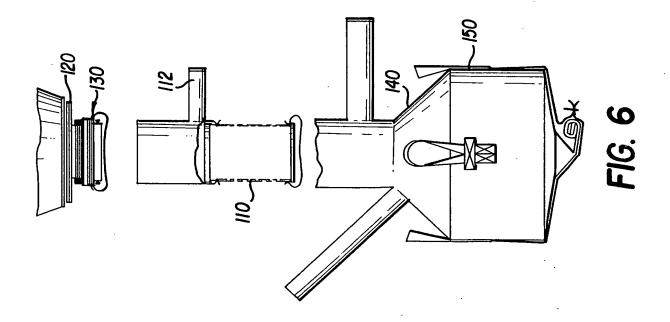
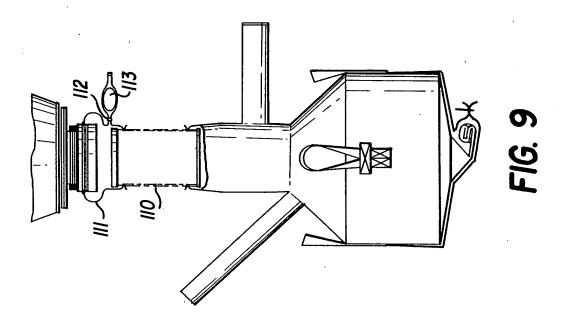


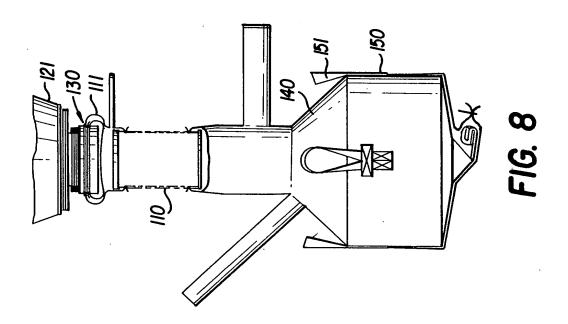
FIG. 3

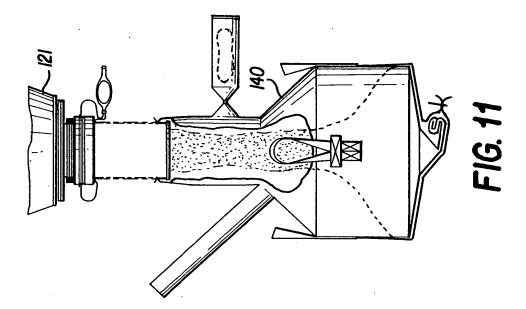


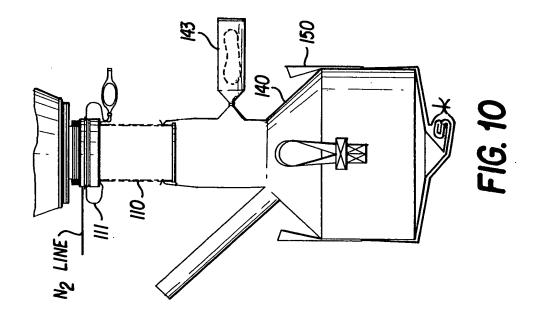


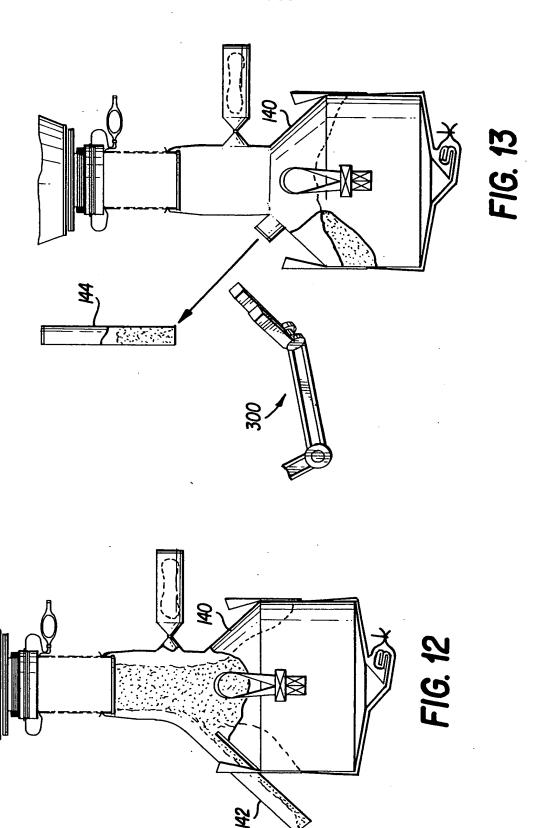


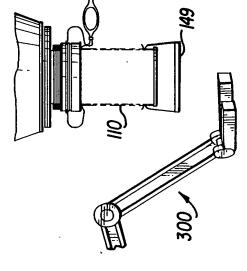


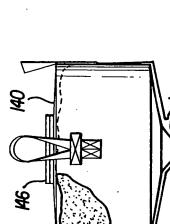








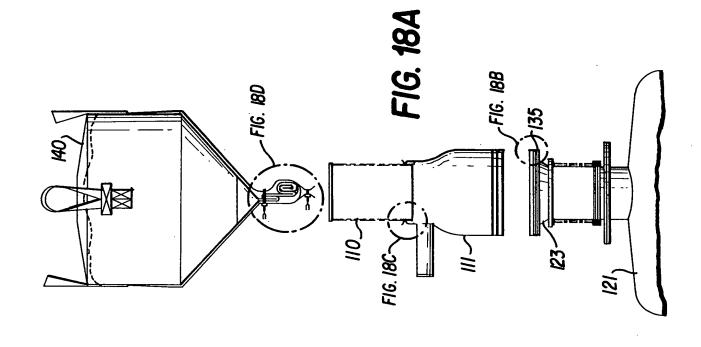


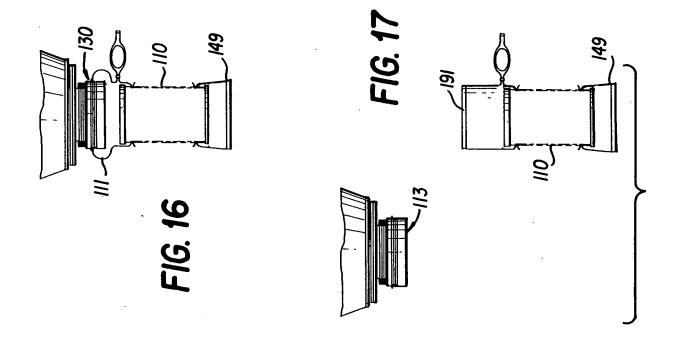


F1G. 14

REPEAT PROCESS WITH TRANSFER CONTAINERS TO UNLOAD ALL PRODUCT FROM EQUIPMENT

FIG. 15





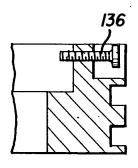


FIG. 18B

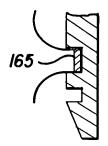


FIG. 18C

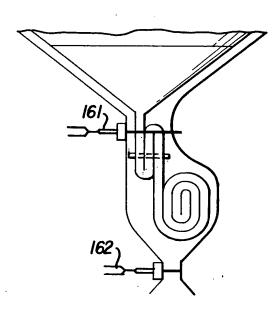


FIG. 18D

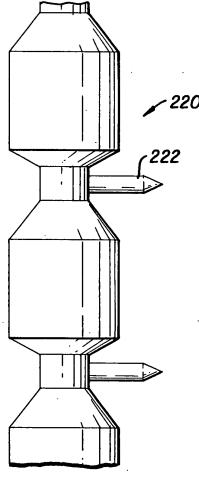
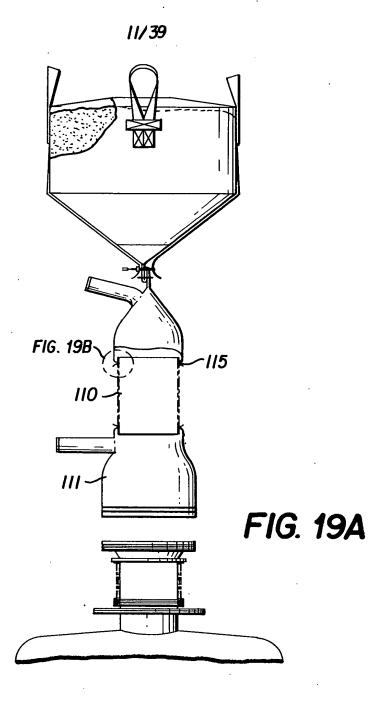
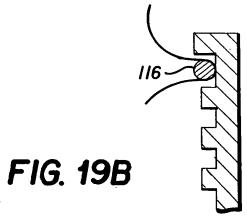
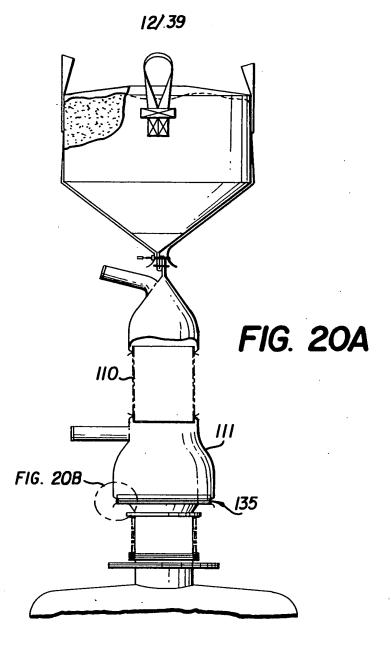


FIG. 35







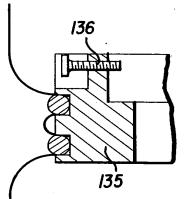
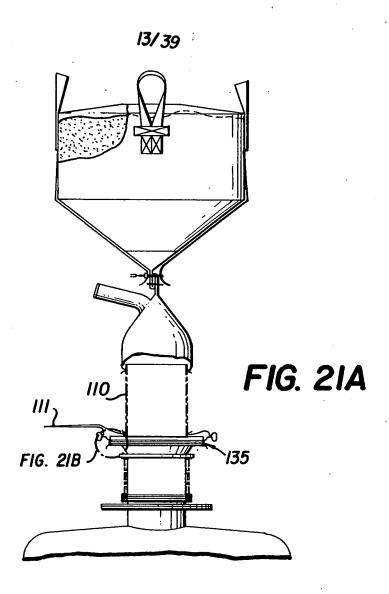


FIG. 20B



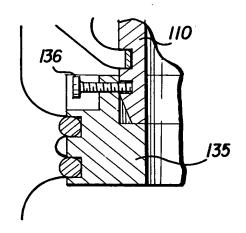
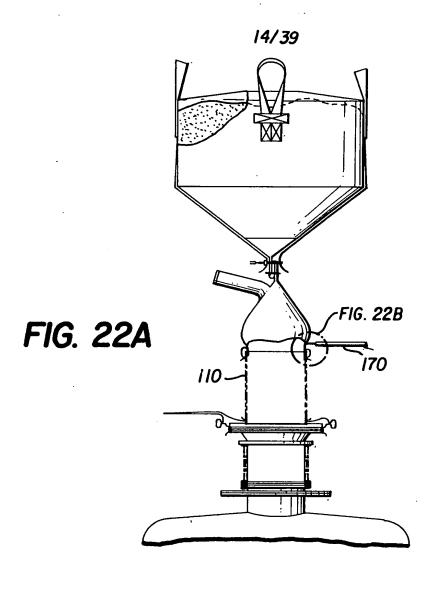
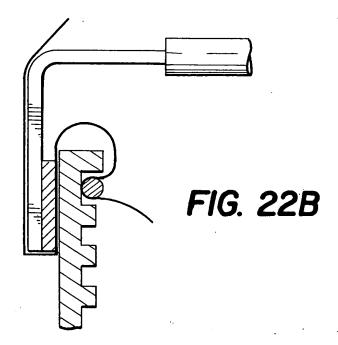
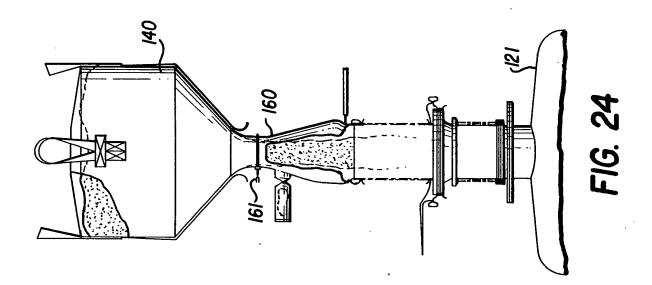
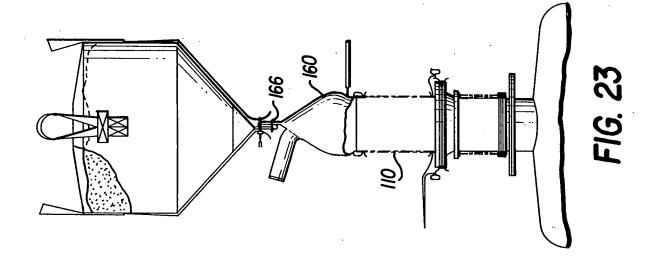


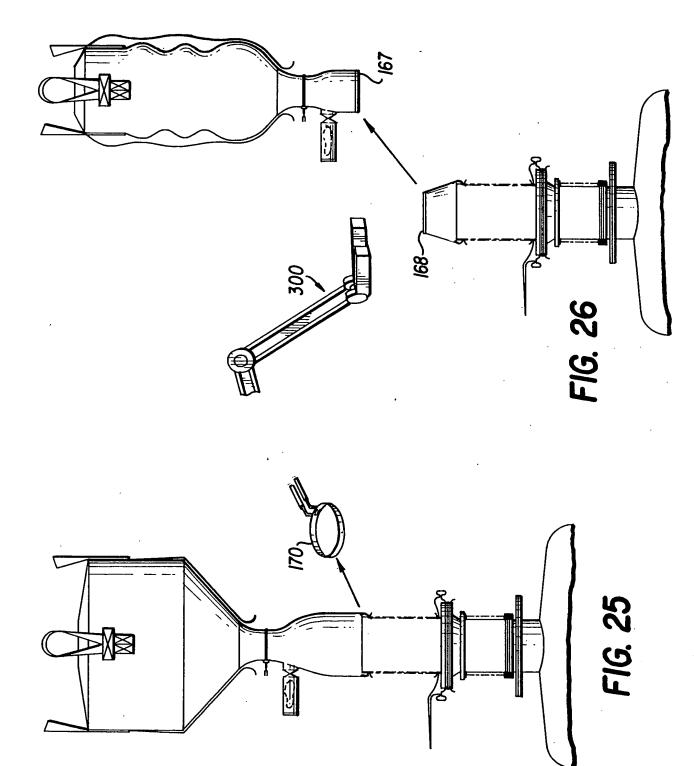
FIG. 2IB



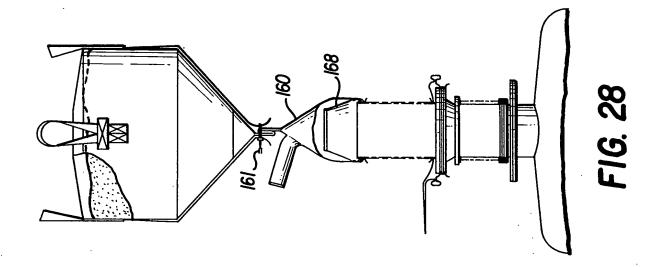


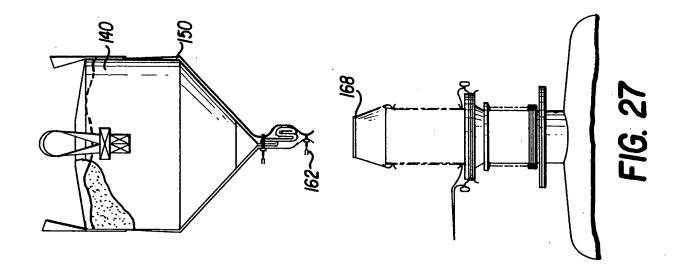


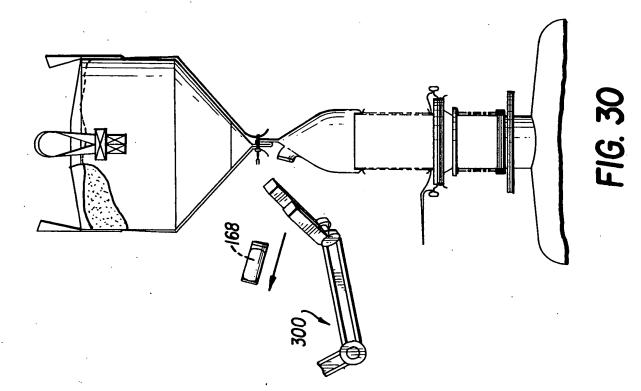


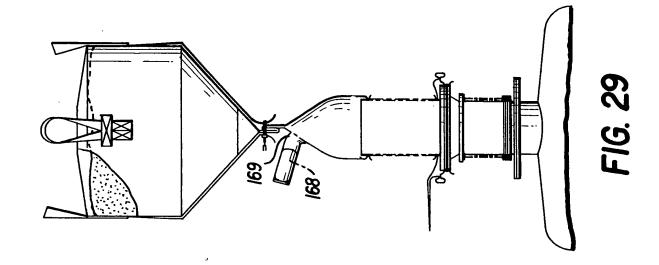


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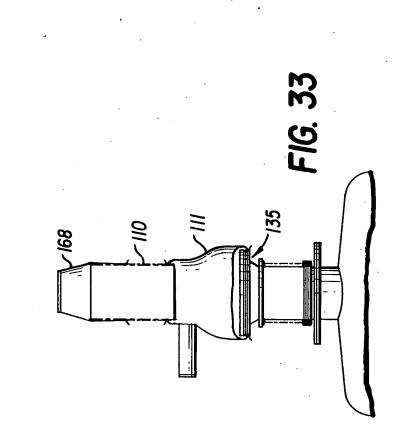


F16. 32

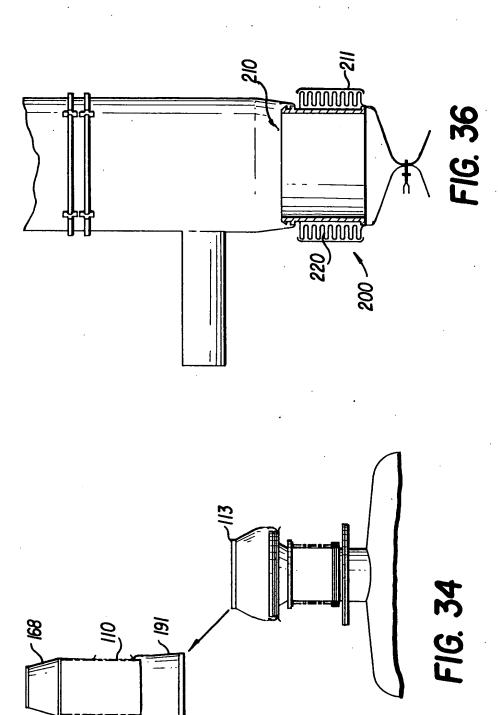
99/

RETURN TO STEP 5 AND REPEAT PROCESS FOR REMAINING PRODUCT INGREDIENTS

ING PRODUCT INGREDIE







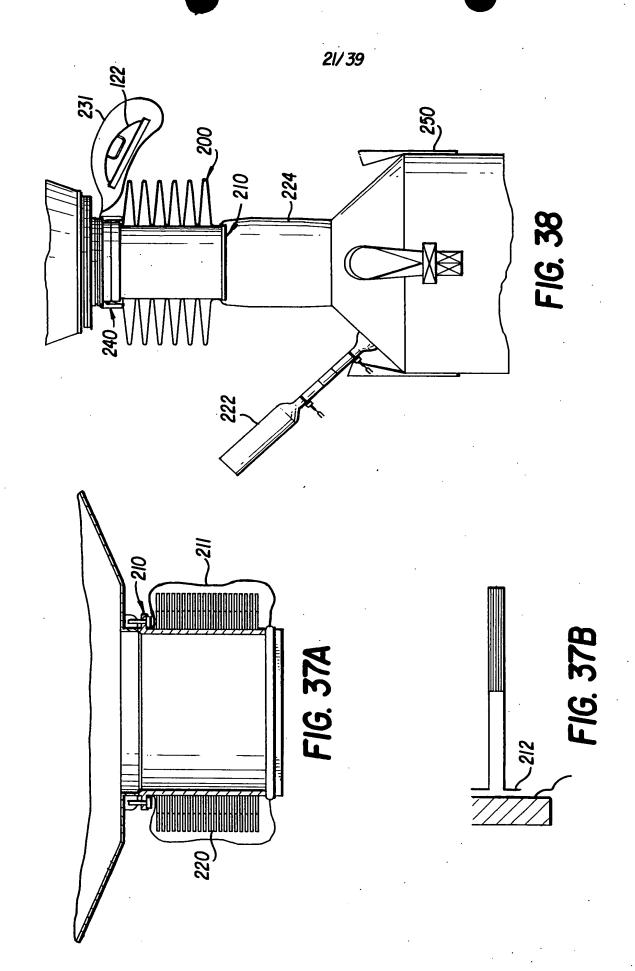
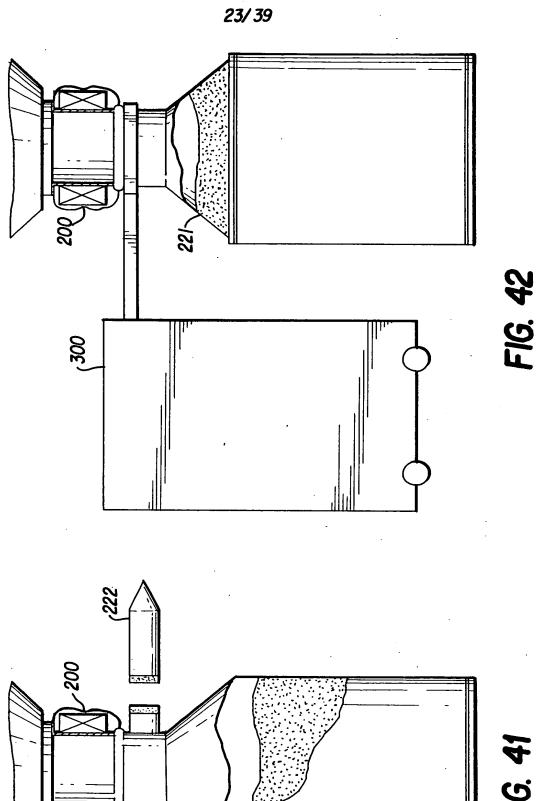


FIG. 40

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F/G. 39



F16. 41

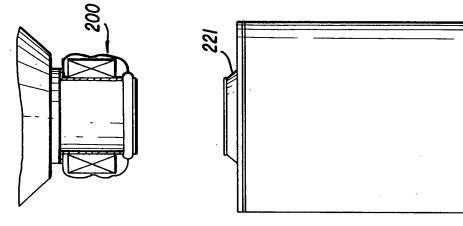
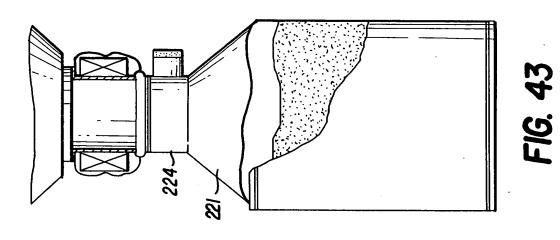
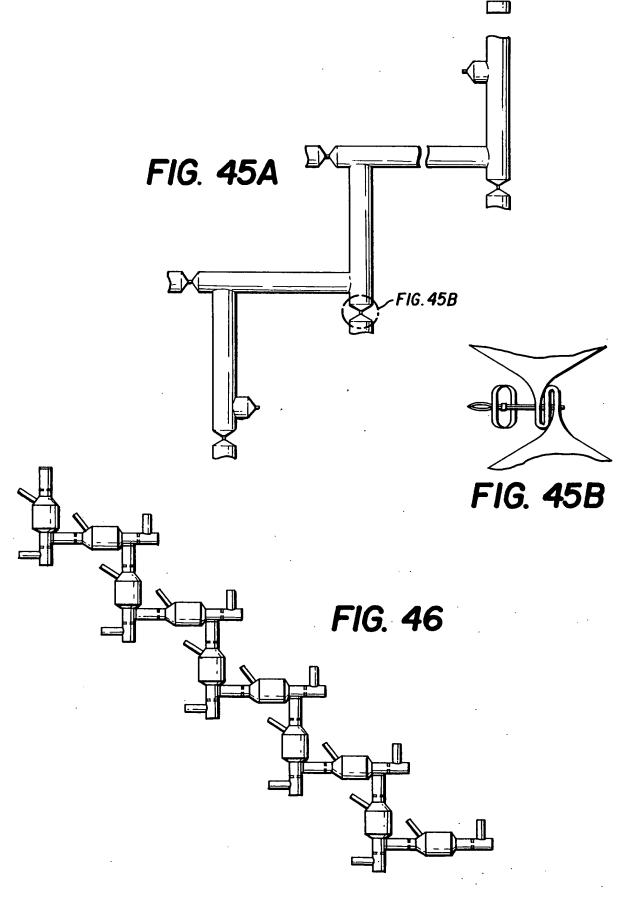
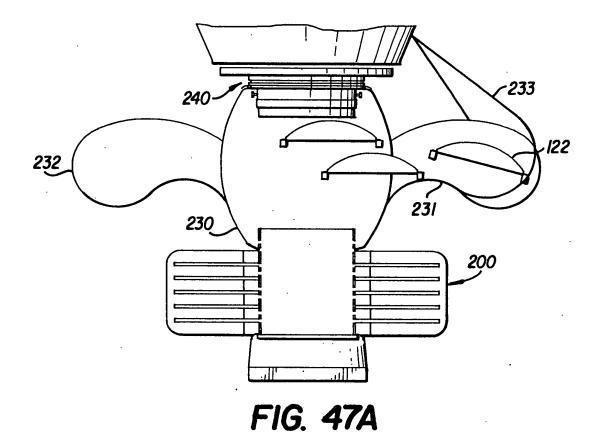


FIG. 44





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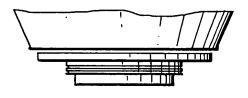
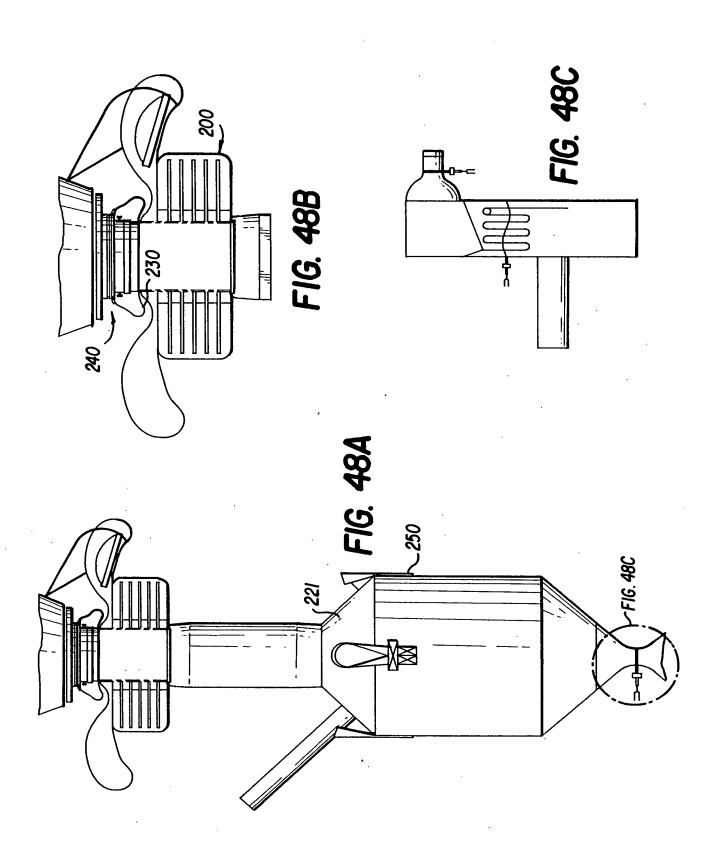
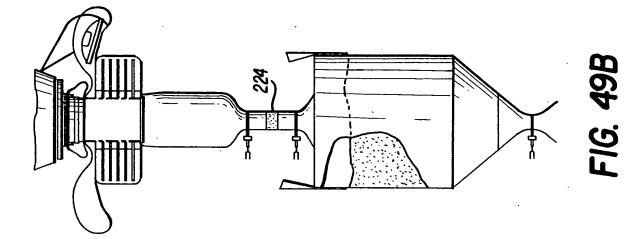
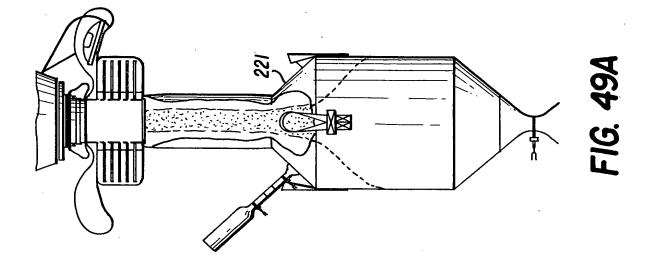
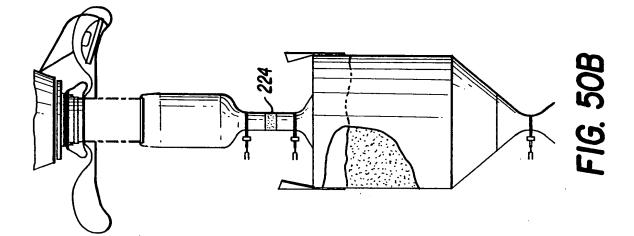


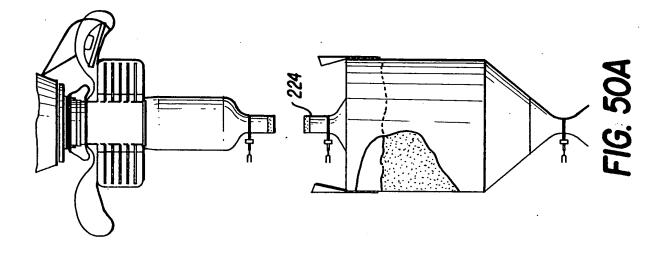
FIG. 47B



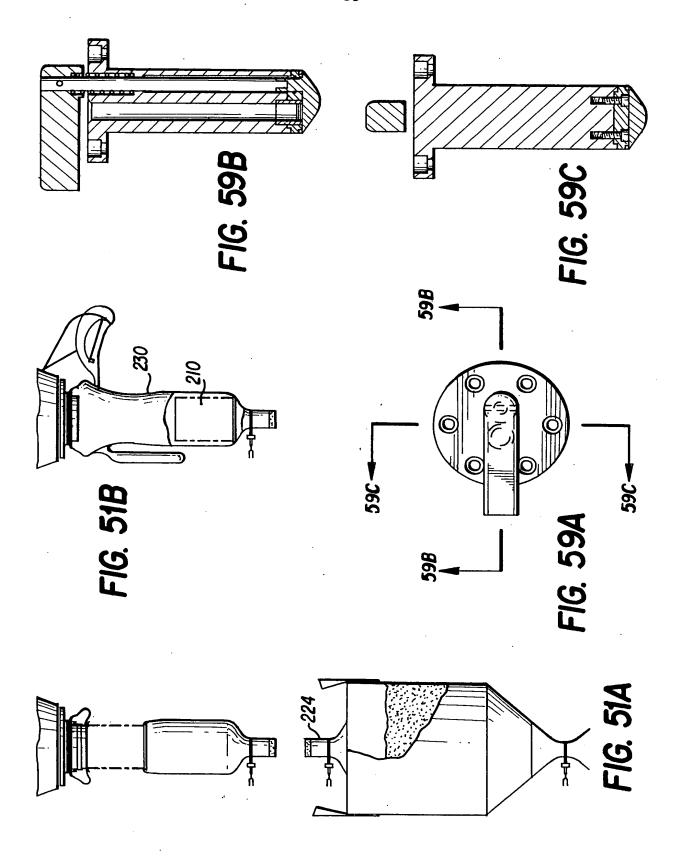




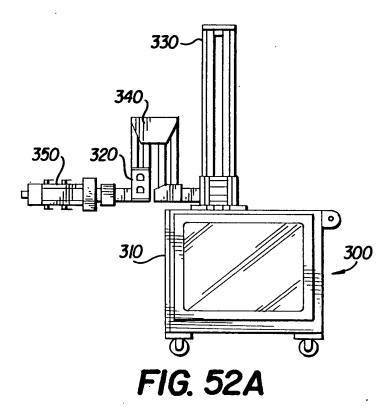




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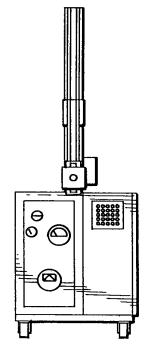
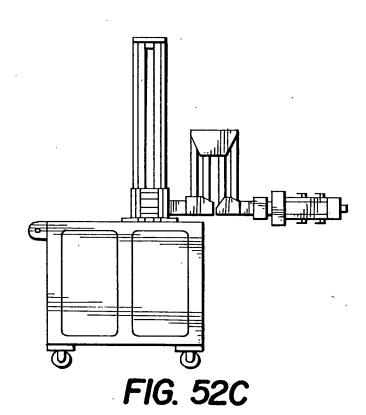


FIG. 52B



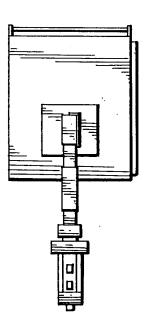
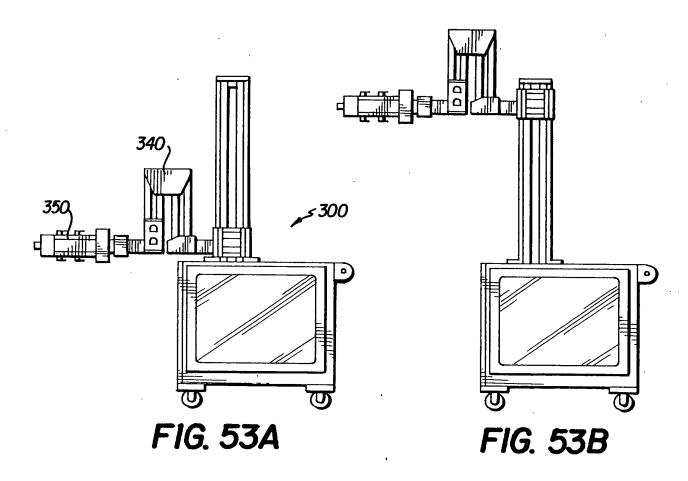
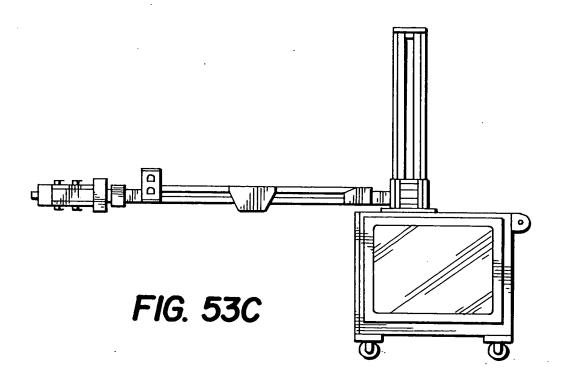


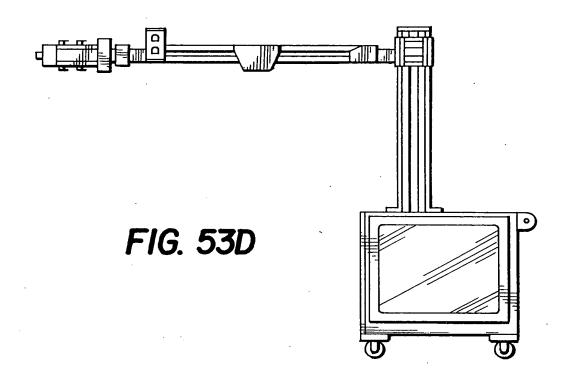
FIG. 52D

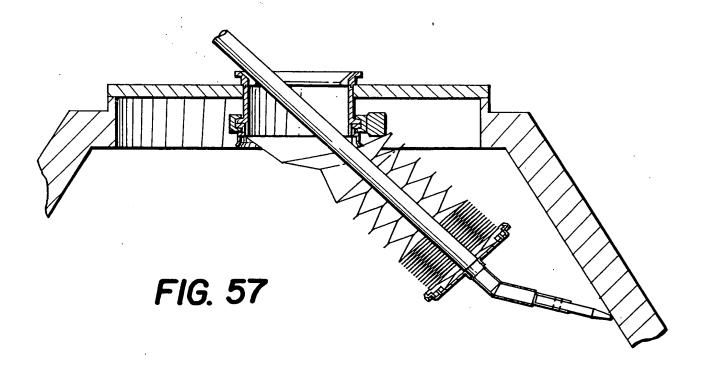
*32/3*9

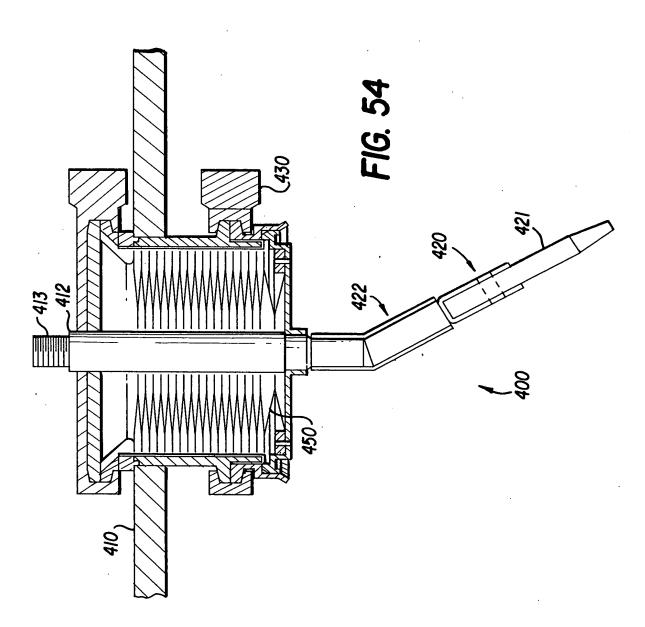




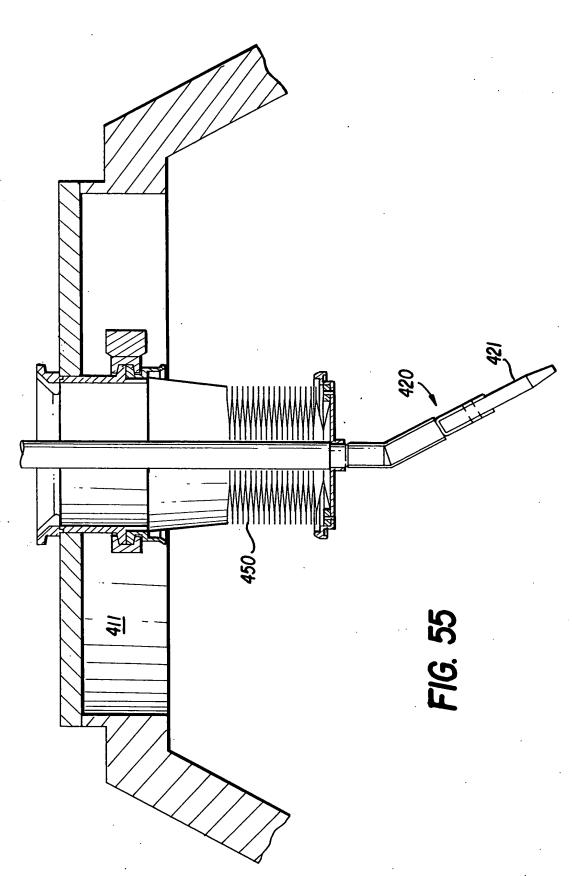
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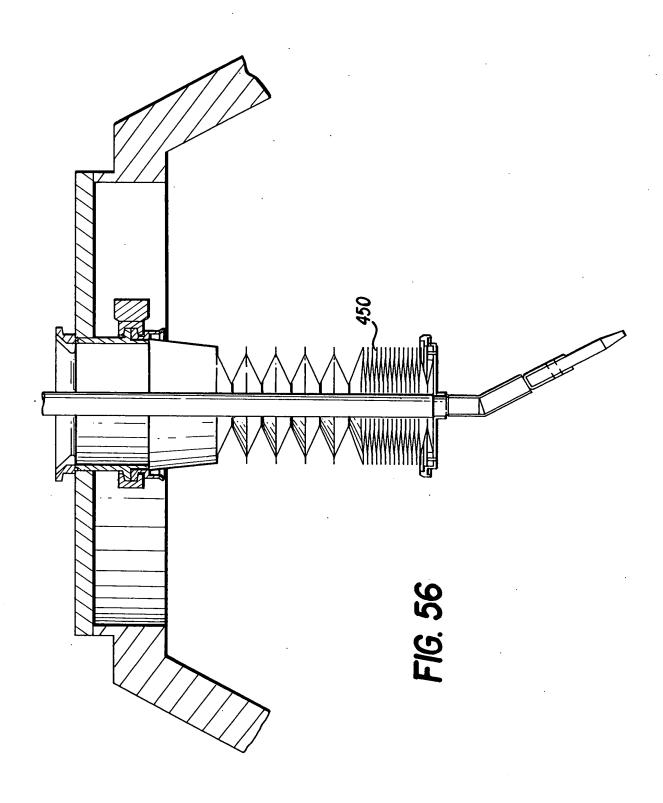


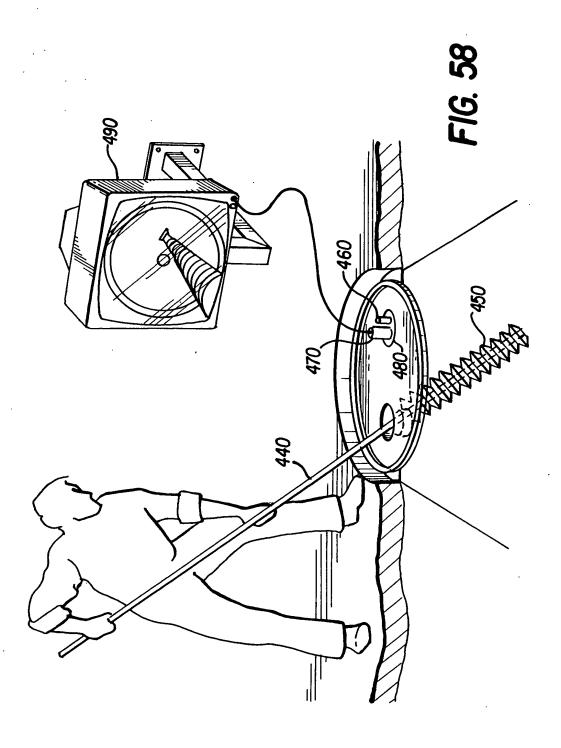




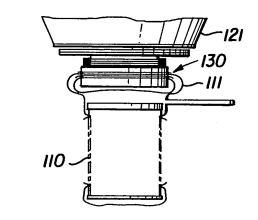


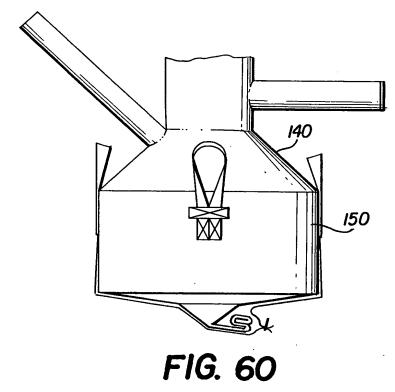






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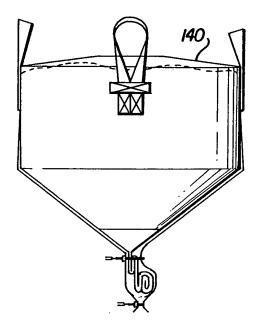








*39/3*9



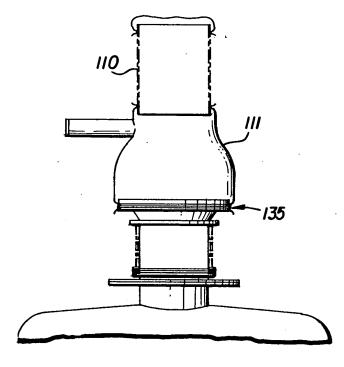


FIG. 61